

according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 1 of 16

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Macro Etching Agent after OBERHOFFER

UFI: E5DJ-W12P-R00E-098C

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

For use as an etchant in metallography. Use as laboratory reagent. The product is intended for research, analysis and scientific education.

Uses advised against

Any non-intended use.

1.3. Details of the supplier of the safety data sheet

Company name: MORPHISTO GmbH
Street: Schumannstr. 142/144
Place: D-63069 Offenbach
Telephone: +49 (0) 69 / 400 3019-6

Telephone: +49 (0) 69 / 400 3019-60 Telefax: +49 (0) 69 / 400 3019-64

E-mail: info@morphisto.de
Contact person: Morphisto GmbH

E-mail: gefahrstoffmanagement@morphisto.de

Internet: http://www.morphisto.de

1.4. Emergency telephone Poison Information Center Mainz, Germany, Tel: +49(0)6131/19240

number:

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Met. Corr. 1; H290 Flam. Liq. 3; H226 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1: H317

Full text of hazard statements: see SECTION 16.

The mixture was classified as corrosive precautionary due to an extreme pH-value.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Iron(III) chloride hydrochloric acid ... %

Signal word: Danger

Pictograms:







Hazard statements

H226 Flammable liquid and vapour. H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.



Safety Data Sheet

according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 2 of 16

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smokina.

P260 Do not breathe mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

water or shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor.

Labelling of packages where the contents do not exceed 125 ml

Signal word: Danger

Pictograms:

P310







Hazard statements

H314-H317

Precautionary statements

P260-P280-P303+P361+P353-P305+P351+P338-P310

2.3. Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulating and toxic (PBT) or very persistent and very bioaccumulating (vPvB) at levels of 0.1% or higher. Ecological information: The substance/mixture does not contain any components that are considered to be hazardous according to REACH Article 57(f) or Commission Delegated Regulation (EU) 2017/2100 or Commission Delegated Regulation (EU) 2018/605 in amounts of 0.1 % or more have endocrine disrupting properties. Toxicological information: The substance/mixture does not contain any components that are to be classified according to REACH Article 57(f) or Commission Delegated Regulation (EU) 2017/2100 or Commission Delegated Regulation (EU) 2018/605 in quantities of 0.1 % or more have endocrine disrupting properties.

SECTION 3: Composition/information on ingredients

3.2. Mixtures



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 3 of 16

Relevant ingredients

CAS No	Chemical name			Quantity	
	EC No	Index No	REACH No		
	Classification (GB CLP Regulation	າ)	•		
64-17-5	Ethanol			35 - < 40 %	
	200-578-6	603-002-00-5	01-2119457610-43		
	Flam. Liq. 2, Eye Irrit. 2; H225 H3	19	·		
7705-08-0	Iron(III) chloride	1 - < 5 %			
	231-729-4		01-2119497998-05		
	Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, Skin Sens. 1; H302 H315 H318 H317				
7647-01-0	hydrochloric acid %	1 - < 5 %			
	231-595-7	017-002-01-X	01-2119484862-27		
	Met. Corr. 1, Skin Corr. 1B, Eye D				
78-93-3	butanone	< 1 %			
	201-159-0	606-002-00-3	01-2119457290-43		
	Flam. Liq. 2, Eye Irrit. 2, STOT SE				
7447-39-4	Copper(II) chloride	< 0.1 %			
	231-210-2		01-2119970306-36		
	Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, Aquatic Acute 1, Aquatic Chronic 2; H312 H302 H315 H318 H400 H411				

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity		
	Specific Conc.	Limits, M-factors and ATE			
64-17-5	200-578-6	Ethanol	35 - < 40 %		
	l l	50 = 124,7 mg/l (vapours); dermal: LD50 = >2000 mg/kg; oral: LD50 = >5000 rit. 2; H319: >= 50 - 100			
7705-08-0	231-729-4	Iron(III) chloride	1 - < 5 %		
	dermal: LD50 = >2000 mg/kg; oral: LD50 = 450 mg/kg				
7647-01-0	231-595-7	hydrochloric acid %	1 - < 5 %		
		2222 mg/kg Skin Corr. 1B; H314: >= 25 - 100 Skin Irrit. 2; H315: >= 10 - < 25 19: >= 10 - < 25 STOT SE 3; H335: >= 10 - 100			
78-93-3	201-159-0	butanone	< 1 %		
	dermal: LD50 = >2000 mg/kg; oral: LD50 = 2054 mg/kg				
7447-39-4	231-210-2	Copper(II) chloride	< 0.1 %		
	dermal: LD50	= 1224 mg/kg; oral: LD50 = 584 mg/kg Aquatic Acute 1; H400: M=10			

Further Information

This product contains no substances of very high concern (SVHC) (>0,1%) which are included in the Candidate List according to Article 59 of REACH.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection! Remove affected person from the danger area and lay down. Take off contaminated clothing and wash it before reuse. Provide fresh air. To supervise the blood circulation. In case of allergic symptoms, especially in the breathing area, seek medical advice immediately. If unconscious but breathing normally, place in recovery position and seek medical advice. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 4 of 16

After inhalation

Provide fresh air. When in doubt or if symptoms are observed, get medical advice. Remove person to fresh air and keep comfortable for breathing. Remove casualty to fresh air and keep warm and at rest.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. Medical treatment necessary.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

After ingestion

Observe risk of aspiration if vomiting occurs. Do NOT induce vomiting. Adverse human health effects and symptoms: Gastric perforation. Call a physician immediately. Do not allow a neutralisation agent to be drunk. Never give anything by mouth to an unconscious person or a person with cramps. Let water be drunken in little sips (dilution effect).

4.2. Most important symptoms and effects, both acute and delayed

Irritation and etching. Allergic reactions. Nausea. vomiting. Headache. Dizziness. Risk of serious damage to eyes. Functional disorders of the CNS and cardiovascular system.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Suitable: Carbon dioxide (CO2), alcohol-resistant foam, dry extinguishing agent, water spray. Adjust extinguishing measures to the environment.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Flammable. Vapours can form explosive mixtures with air. Risk of producing toxic pyrolysis products. In case of fire may be liberated: Hydrogen chloride (HCl). Carbon dioxide (CO2). Carbon monoxide (CO). Metal oxide smoke, toxic.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit. In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

For non-emergency personnel

Provide adequate ventilation. Clear danger zone. Follow emergency plan. Consult an expert.

For emergency responders

Wear personal protection equipment. Move undamaged containers from immediate hazard area if it can be done safely. Stop and contain spill/release if it can be done safely. If this cannot be done, allow fire to burn



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 5 of 16

under control.

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment. Explosion risk. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

For containment

Seal off the sewer. Collect, embank and pump out. Observe possible material restrictions (section 10).

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal. Provide adequate ventilation.

Other information

Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray. Provide adequate ventilation. Vapours are heavier than air, spread along floors and form explosive mixtures with air. Use extractor hood (laboratory). Wear suitable protective clothing. See section 8. Handle and open container with care. Always close containers tightly after the removal of product. Avoid exposure. Keep away from sources of ignition - No smoking.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only antistatically equipped (spark-free) tools.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Wear anti-static footwear and clothing Take off contaminated clothing and wash it before reuse. Separate storage of work clothes. Protect skin by using skin protective cream.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep locked up. Store in a place accessible by authorized persons only. Provide adequate ventilation as well as local exhaustion at critical locations. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Unsuitable container/equipment material: Metal. Material, acid-resistant Shafts and sewers must be protected from entry of the product.

Hints on joint storage

Do not store together with: Oxidizing agent. Pyrophoric or self-heating substances. Do not store together with: food and feed. pharmaceuticals. Infectious substances. Radioactive substances. Explosive substances. Oxidizing substances. Oxidizing liquids. Organic peroxides. Self-reactive substances and mixtures. Pyrophoric solids. Substances which in contact with water form flammable gases. Ammonium nitrate and preparations containing ammonium nitrate. alkalines.

Further information on storage conditions

Keep away from heat. Protect from sunlight. Recommended storage temperature: 15-25 °C



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 6 of 16

7.3. Specific end use(s)

For use as an etchant in metallography. Use as laboratory reagent. The product is intended for research, analysis and scientific education.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m³	fibres/ml	Category	Origin
78-93-3	Butan-2-one (methyl ethyl ketone)	200	600		TWA (8 h)	WEL
		300	899		STEL (15 min)	WEL
64-17-5	Ethanol	1000	1920		TWA (8 h)	WEL
7647-01-0	Hydrogen chloride (gas and aerosol mists)	1	2		TWA (8 h)	WEL
		5	8		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
78-93-3	Butan-2-one	butan-2-one	70 µmol/L	urine	Post shift

DNEL/DMEL values

CAS No	Substance				
DNEL type		Exposure route	Effect	Value	
64-17-5	Ethanol				
Worker DNEL,	acute	inhalation	local	1900 mg/m³	
Worker DNEL,	long-term	dermal	systemic	343 mg/kg bw/day	
Worker DNEL,	long-term	inhalation	systemic	950 mg/m³	
Consumer DNI	EL, acute	inhalation	local	950 mg/m³	
Consumer DNI	EL, long-term	dermal	systemic	206 mg/kg bw/day	
Consumer DNI	EL, long-term	inhalation	systemic	114 mg/m³	
Consumer DNI	EL, long-term	oral	systemic	87 mg/kg bw/day	
7705-08-0	Iron(III) chloride				
Worker DNEL,	long-term	dermal	systemic	2,8 mg/kg bw/day	
7647-01-0	hydrochloric acid %				
Worker DNEL,	acute	inhalation	local	15 mg/m³	
Worker DNEL,	long-term	inhalation	local	8 mg/m³	
78-93-3	butanone				
Worker DNEL,	long-term	inhalation	systemic	600 mg/m³	
Worker DNEL,	long-term	dermal	systemic	1161 mg/kg bw/day	
7447-39-4	Copper(II) chloride				
Worker DNEL, long-term		inhalation	systemic	1 mg/m³	
Worker DNEL,	long-term	inhalation	local	1 mg/m³	
Worker DNEL,	long-term	dermal	systemic	137 mg/kg bw/day	



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 7 of 16

PNEC values

CAS No	Substance	
Environment	tal compartment	Value
64-17-5	Ethanol	
Freshwater		0,96 mg/l
Freshwater ((intermittent releases)	2,75 mg/l
Marine wate	г	0,79 mg/l
Marine wate	r (intermittent releases)	2,75 mg/l
Freshwater	sediment	3,6 mg/kg
Marine sedir	ment	2,9 mg/kg
Secondary p	poisoning	0,72 mg/kg
Micro-organi	isms in sewage treatment plants (STP)	580 mg/l
Soil		0,63 mg/kg
78-93-3	butanone	
Freshwater		55,8 mg/l
Freshwater ((intermittent releases)	55,8 mg/l
Marine wate	г	55,8 mg/l
Freshwater	sediment	284,7 mg/kg
Marine sedir	ment	284,7 mg/kg
Micro-organi	isms in sewage treatment plants (STP)	709 mg/l
Soil		22,5 mg/kg
7447-39-4	Copper(II) chloride	
Freshwater		0,0078 mg/l
Marine water		0,0052 mg/l
Freshwater sediment		87 mg/kg
Marine sediment 676 m		
Micro-organi	isms in sewage treatment plants (STP)	0,23 mg/l
Soil		65 mg/kg

8.2. Exposure controls







Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray. Technical measures and the application of suitable work processes have priority over personal protection equipment. Provide adequate ventilation as well as local exhaustion at critical locations. Use extractor hood (laboratory). Provide washing facilities at the workplace, provide an eye shower or eyewash bottle and mark them.

Individual protection measures, such as personal protective equipment

Eye/face protection

Suitable eye protection: goggles. Tightly sealed safety glasses. Eye glasses with side protection.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 8 of 16

specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Check leak tightness/impermeability prior to use.

Recommended material: Breakthrough time (maximum wearing time): >480 min.

FKM (fluororubber). 0,4mm.

Butyl caoutchouc (butyl rubber) 0,5mm.

continuous:

CR (polychloroprenes, Chloroprene rubber). 0,5mm.

Protect skin by using skin protective cream.

Skin protection

Use of protective clothing. Wear anti-static footwear and clothing Wear fire resistant or flame retardant clothing.

lab coat or Chemical protection clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Suitable respiratory protective equipment: gas filtering equipment (EN 141). : A,Identification color: brown or Combination filtering deviceType: B-P2 Identification color: grey/white.

Thermal hazards

Decomposes when heated. Wear fire resistant or flame retardant clothing.

Environmental exposure controls

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid Colour: yellowish

Odour: alcoholic/stinging

Melting point/freezing point:

Boiling point or initial boiling point and

not determined
not determined

boiling range:

Flammability: not determined Lower explosion limits: not determined Upper explosion limits: not determined Flash point: 28 °C Auto-ignition temperature: not determined Decomposition temperature: not determined pH-Value (at 20 °C): 0 - 1not determined Viscosity / kinematic: Water solubility: easily soluble

(at 20 °C)

Solubility in other solvents

not determined

Partition coefficient n-octanol/water: not determined Vapour pressure: 58 hPa

(at 20 °C)

Density (at 20 °C): 0,92 g/cm³
Relative vapour density: not determined
Particle characteristics: not applicable

9.2. Other information

Information with regard to physical hazard classes



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 9 of 16

Explosive properties

The product is not: Explosive.

Oxidizing properties

The product is not: oxidising.

Other safety characteristics

Evaporation rate: not determined Solid content: not determined

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive to metals.

10.2. Chemical stability

Decomposes when heated.

10.3. Possibility of hazardous reactions

Exothermic reaction with: Base, Peroxides, Oxidizing agent. alkalines. Vapours can form explosive mixtures with air.

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Vapours can form explosive mixtures with air.

10.5. Incompatible materials

Metal. Keep away from: Base, Oxidizing agent, Peroxides.

10.6. Hazardous decomposition products

Risk of producing toxic pyrolysis products. In case of fire may be liberated: Hydrogen chloride (HCI). Carbon dioxide (CO2). Carbon monoxide (CO). Metal oxide smoke, toxic.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) 25338 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l



Safety Data Sheet

according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 10 of 16

CAS No	Chemical name					
	Exposure route	Dose		Species	Source	Method
64-17-5	Ethanol					
	oral	LD50 mg/kg	>5000	Rat	ECHA Dossier	
	dermal	LD50 mg/kg	>2000	Rabbit	ECHA Dossier	
	inhalation (4 h) vapour	LC50 mg/l	124,7	Rat	ECHA Dossier	
7705-08-0	Iron(III) chloride					
	oral	LD50 mg/kg	450	Rat	Gestis	
	dermal	LD50 mg/kg	>2000	Rabbit	Gestis	
7647-01-0	hydrochloric acid %					
	oral	LD50 mg/kg	2222	Rat	suppliers SDS.	
78-93-3	butanone					
	oral	LD50 mg/kg	2054	Ratte	SDB Lieferant	
	dermal	LD50 mg/kg	>2000	Rabbit	ECHA Dossier	
7447-39-4	Copper(II) chloride					
	oral	LD50 mg/kg	584	Rat	RTECS	
	dermal	LD50 mg/kg	1224	Rat	MSDS external	OECD 402

Irritation and corrosivity

Causes severe skin burns and eye damage. (On basis of test data)

Causes serious eye damage. (On basis of test data)

Sensitising effects

May cause an allergic skin reaction. (Iron(III) chloride)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain any substance that has endocrine disrupting properties in humans as no ingredient meets the criteria.

Other information

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information

12.1. Toxicity



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 11 of 16

Based on available data, the classification criteria are not met.

CAS No	Chemical name						
	Aquatic toxicity	Dose		[h] [d]	Species	Source	Method
64-17-5	Ethanol						
	Acute fish toxicity	LC50 mg/l	14200	96 h	Pimephales promelas (fathead minnow)	ECHA Dossier	
	Acute algae toxicity	ErC50	275 mg/l	72 h	Chlorella vulgaris	ECHA Dossier	
	Acute crustacea toxicity	EC50 mg/l	5012	48 h	Ceriodaphnia dubia (water flea)	ECHA Dossier	
	Crustacea toxicity	NOEC	9,6 mg/l	9 d	Daphnia magna	ECHA Dossier	
7705-08-0	Iron(III) chloride						
	Acute fish toxicity	LC50 22,56 mg/l	20,95-	96 h	Pimephales promelas (fathead minnow)	suppliers SDS.	
	Acute crustacea toxicity	EC50 mg/l	27,9	48 h	Daphnia magna (Big water flea)	suppliers SDS.	
78-93-3	butanone						
	Acute fish toxicity	LC50 mg/l	2993	96 h	Pimephales promelas	ECHA Dossier	OECD 203
	Acute algae toxicity	ErC50 mg/l	1972	72 h	Pseudokirchnerella subcapitata	ECHA Dossier	OECD 201
	Acute crustacea toxicity	EC50	308 mg/l	48 h	Daphnia magna	ECHA Dossier	OECD 202

12.2. Persistence and degradability

The product has not been tested.

1110	product has not been tested.					
CAS No	Chemical name	Chemical name				
	Method	Value	d	Source		
	Evaluation	-	-	•		
64-17-5	Ethanol					
	other guideline	84%	20	ECHA Dossier		
	Biodegradable.					
78-93-3	butanone					
		98%	28	ECHA Dossier		
	Readily biodegradable (according to OECD criteria).					

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
64-17-5	Ethanol	-0,31
7705-08-0	Iron(III) chloride	-4
78-93-3	butanone	0,3

BCF

CAS No	Chemical name	BCF	Species	Source
7705-08-0	Iron(III) chloride	2756-9622		

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 12 of 16

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation. Hazardous waste according to Directive 2008/98/EC (waste framework directive). Hazardous waste according to the Waste List Ordinance (AVV). Consult the local waste disposal expert about waste disposal. The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process. Observe in addition any national regulations!

List of Wastes Code - residues/unused products

160506 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; gases in pressure containers and

discarded chemicals; laboratory chemicals, consisting of or containing hazardous substances,

including mixtures of laboratory chemicals; hazardous waste

List of Wastes Code - used product

160506 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; gases in pressure containers and

discarded chemicals; laboratory chemicals, consisting of or containing hazardous substances,

including mixtures of laboratory chemicals; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND

PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by

hazardous substances; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 2924

14.2. UN proper shipping name: FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Ethanol, Salzsäure)

14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3+8



Classification code: FC
Special Provisions: 274
Limited quantity: 5 L
Excepted quantity: E1
Transport category: 3
Hazard No: 38
Tunnel restriction code: D/E



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 13 of 16

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 2924

14.2. UN proper shipping name: FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Ethanol, Salzsäure)

14.3. Transport hazard class(es):314.4. Packing group:IIIHazard label:3+8



Classification code: FC
Special Provisions: 274
Limited quantity: 5 L
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number or ID number: UN 2924

14.2. UN proper shipping name: FLAMMABLE LIQUID, CORROSIVE, N.O.S. (ethanol, hydrochloric acid)

14.3. Transport hazard class(es):314.4. Packing group:IIIHazard label:3+8



Special Provisions: 223 274
Limited quantity: 5 L
Excepted quantity: E1
EmS: F-E, S-C

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 2924

14.2. UN proper shipping name: FLAMMABLE LIQUID, CORROSIVE, N.O.S. (ethanol, hydrochloric acid)

14.3. Transport hazard class(es):314.4. Packing group:IIIHazard label:3+8



Special Provisions:

Limited quantity Passenger:

Passenger LQ:

Excepted quantity:

A3 A803

1 L

Y342

Excepted quantity:

E1

IATA-packing instructions - Passenger: 354
IATA-max. quantity - Passenger: 5 L
IATA-packing instructions - Cargo: 365
IATA-max. quantity - Cargo: 60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Warning: Combustible liquid. strongly corrosive.

14.7. Maritime transport in bulk according to IMO instruments

not applicable



Safety Data Sheet

according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 14 of 16

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2012/18/EU (SEVESO III):

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

Information according to Directive

P5c FLAMMABLE LIQUIDS

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile

work protection guideline' (94/33/EC).

Water hazard class (D): 2 - obviously hazardous to water

Skin resorption/Sensitization: Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:

Ethanol

Iron(III) chloride

hydrochloric acid %

butanone

Copper(II) chloride

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s):

1,2,3,4,5,6,7,8,9,10,11,12,13,14,15,16.

Rev. 1,00; 14.07.2021; Initial release.

Rev. 2,0; 05.01.2023; general adjustment(s)

Rev. 2,1; 08.04.2024; general adjustment(s)



Safety Data Sheet

according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 15 of 16

Abbreviations and acronyms

Met. Corr: Corrosive to metals Flam. Liq: Flammable liquids Acute Tox: Acute toxicity Skin Corr: Skin corrosion Skin Irrit: Skin irritation Eye Dam: Eye damage Eye Irrit: Eye irritation Skin Sens: Skin sensitisation

STOT SE: Specific target organ toxicity - single exposure

Aquatic Acute: Acute aquatic hazard Aquatic Chronic: Chronic aquatic hazard CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

UN: United Nations

CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration

ATE: Acute toxicity estimate LC50: Lethal concentration, 50%

LD50: Lethal dose, 50% LL50: Lethal loading, 50% EL50: Effect loading, 50%

EC50: Effective Concentration 50%

ErC50: Effective Concentration 50%, growth rate NOEC: No Observed Effect Concentration

BCF: Bio-concentration factor

PBT: persistent, bioaccumulative, toxic vPvB: very persistent, very bioaccumulative

ADR: Accord européen sur le transport des marchandises dangereuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Regulations concerning the international carriage of dangerous goods by rail

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)

IMDG: International Maritime Code for Dangerous Goods

EmS: Emergency Schedules MFAG: Medical First Aid Guide

IATA: International Air Transport Association ICAO: International Civil Aviation Organization

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

IBC: Intermediate Bulk Container VOC: Volatile Organic Compounds SVHC: Substance of Very High Concern

For abbreviations and acronyms, see table at http://abbrev.esdscom.eu

 $For \ abbreviations \ and \ acronyms, \ see: ECHA \ Guidance \ on \ information \ requirements \ and \ chemical \ safety$

assessment, chapter R.20 (Table of terms and abbreviations). EC/EEC: European Community/European Economic Community

EU: European Union M-factor: Multiplying factor

IATA: International Air Transport Association

DGR: Dangerous Goods Regulations

ICAO: International Civil Aviation Organization

TI: Technical Instructions



according to UK REACH Regulation

Macro Etching Agent after OBERHOFFER

Revision date: 08.04.2024 Product code: 17473.xxxxx Page 16 of 16

VOC: volatile organic compound

Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Met. Corr. 1; H290	On basis of test data
Flam. Liq. 3; H226	On basis of test data
Skin Corr. 1; H314	On basis of test data
Eye Dam. 1; H318	On basis of test data
Skin Sens. 1; H317	Calculation method

Relevant H and EUH statements (number and full text)

evant if and Loff statements (number and fun text)	
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

EUH066

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations. The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)